

Work Order ID 137519

Monday, October 05, 2015 11:13:46 AM

137519

Page 1

Item ID: D3693-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Rod End Bearing
Start Date: 10/5/2015 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 10/5/2015 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: MLS Date: OCT 05 2015 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3693	C

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 30021

Purchase Part Number: 047-140-252-005

Supplier: Bell

Certificate of conformity is required

CY OCT 06 2015 4

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

4x SP15-10-27

Work Order ID 137519***137519***

Page 3

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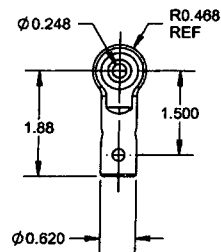
Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: _____	0.00							
150									
Packaging	Memo	0.00							
Packaging	LOCATION : GA								
160	QC21 - Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.01							
Quality Control									

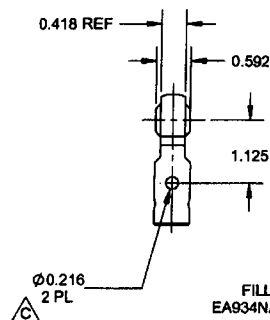
067-28-2014
15/10/28
20151028

SPECIFICATION CONTROL DRAWING

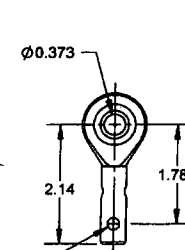
MAINT COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
137519 MJS
15-10-05



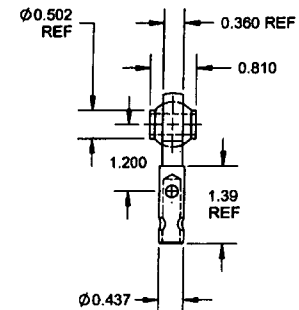
**D3693-1
ROD END BEARING**



△ 0.216
2 PL
PRIOR TO DRILL
FILL ROD END WITH HYSOL
EA934NA OR MAGNOBOND 6398
ADHESIVE.
CURE AS PER MANUFACTURER'S
INSTRUCTION



**D3693-3
ROD END BEARING**



RELEASED
R 2013-01-22
WJD

DART P/N	DESCRIPTION	BELL P/N	WEIGHT (lb)	FINISH	IDENTIFY
D3693-1	ROD END BEARING	047-140-252-005	0.19	NONE	NONE
D3693-3	ROD END BEARING	205-060-101-001	0.14	NONE	NONE

C	0.216 PILOT HOLES WERE 0.189, (ZN B6-1, C4-1) REF NCR12-2074	DB	12.12.05
B	REMOVED SHADED VIEW (ZN D8-1, D1-1); 0.592 WAS 0.591 (ZN C5-1); REFORMATTED SHEET, TRANSFORMED GENERAL NOTES TO TABLE FORMAT	RF	08.12.15
A	NEW ISSUE	RF	08.03.12
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	DB		
CHECKED	MB		
MFG. APPR.	JLM		
APPROVED	WJD		
DE APPR.			
DATE	12.12.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3693 REV. C SHEET 1 OF 1 TITLE ROD END BEARING SCALE NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30031**

Purchase Order Date 10/6/2015 10:42:20 AM
PO Print Date 10/23/2015

Page Number 1 of 2

Order From : VU-EAG002

EAGLE COPTERS MAINTENANCE LTD.
823 MCTAVISH ROAD N E
CALGARY, AB T2E 7G9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name
Vendor Phone 403-250-7370

Ship To Contact
Ship To Phone

Ship Via: FedEx Overnight collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

FAKED

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	047-140-252-005 AS PER DWG D3284 REV. B B137519	Rod Bearing End	10/27/2015 Yes 10/27/2015		4.00 Each	\$108.56	\$434.24
Line Total:							\$434.24
3	047-140-252-005 AS PER DWG D3693 REV. C B138046	Rod Bearing End	10/27/2015 Yes 10/27/2015		2.00 Each	\$108.56	\$217.12
Line Total:							\$217.12

Note:

10/23/2015

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Packing Slip

October 26, 2015

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#15-003117

Customer PO number: PO30031

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Via: FEDEX

Carrier Terms:

Phone: (613)632-5200

Waybill: 774827287051

Customer PO number: PO30031

Item	Part Number	Part Description	Condition	Qty	UOM	Serial Number	Lot Number
1	047-140-252-005	BEARING	New	4	Each		LT-15-008873
Type of sale: Outright							

Sales Order Number: SO15-01567.001

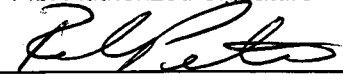
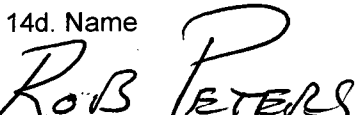
Eagle PO Number:

All Parts being sent on this packing slip have the original certification on file at Eagle Copters Ltd.

* End of Report *

SP15-10-27

>> denotes that the Packing Slip line item has already been printed.

1. Approving National Authority/Country Transport Canada		Authorized Release Certificate FORM ONE			3. Form Tracking Number SO15-01567.001
4. Approved Organization Name and Address Eagle Copters Maintenance Ltd 823 McTavish Road NE, Calgary, Alberta, Canada, T2E 7G9				TCCA AMO Number 6-81 EASA Part- 145.7028 Chilean Approval Number 333	
6. Item 1	7. Description BEARING	8. Part Number 047-140-252-005	9. Quantity 4 Each	10. Serial Number/ Lot Number LT-15-008873	11. Status/Work Inspected
12. Remarks Above product was purchased new from Eagle approved vendors. This product has been passed through receiving inspection in accordance with the TCCA approved Eagle Maintenance policy manual and all certification kept on file at Eagle Copters. Time Since New: <u>0.0</u> Time Since Overhaul: <u>NA</u> Other: <u>NA</u>					
13a. Certifies that the items identified above were manufactured in conformity to: ☐ Approved design data and are in condition for safe operation ☐ Non-approved design data specified in block 13			14a. ☒ CAR 571.10 Maintenance Release ☐ Other regulations specified in block 12 Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations		
13b. Authorized Signature _____		13c. Certificate/Approval No. _____		14b. Authorized Signature  	
13d. Name _____		13e. Date _____		14c. Certificate/Approval No. TC AMO Approval No. 6-81 14d. Name  14e. Date (mm/dd/yyyy) 10/26/2015	

Installer Responsibilities

This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

Eagle Copters Maintenance Ltd
823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCAAMO Approval No. 6-81

LOT #: LT-15-008873



Sold To: SO15-01567
Sold Date: 10/23/2015 1:02:57PM

PART #: 047-140-252-005

Description: BEARING

Serial No:

Condition: New

Qty Sold: 4.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time:	_____	0.00
TSO:	_____	_____
Time Remaining:	_____	_____

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

October 23, 2015

Inspector

[Signature]

Lic. Tech. Stamp

